

# **COMPANY PROFILE**





#### Established in 1999, Aluminum billet casting and extrusion production

Title	Status	
NAME	ALUS Co., Ltd.	
ESTABLISH	14 <sup>™</sup> July. 1999	
C.E.O.	Nak-chul Jeong, Jong-wook Jeong	
Employees	73 (Cheonan Fac. 32, Jincheon Fac. 41)	
Address	118, Susin-ro, Susin-myeon, Dongnam-gu, Cheonan-si, Chungcheongnam-do, Republic of Korea	
Main Product	Aluminum billet casting and extrusion	
Capital	980,000,000won (end of 2018)	
Financial Status	(Based on estimates for 2021) Sales 61 billion won / Sales profit 5 billion won Assets 48 billion won / Liabilities 24 billion won Capital 24 billion won	
Website	http://www.alus.kr	

History		
1991.07	Established Daedong Industrial Co., Ltd. (automobile equipment trade)	
1999.07	Established <b>Daedong Metal</b> (Built casting production line in Cheonan)	
2001.03	Established <b>Alus Co., Ltd.</b>	
2001.10	Established Alus Technology Research Center	
2002.12	Installation of extruder line (1,800 ton 7inch by UBE, Japan)	
2004.04	Acquired ISO 9001 certification	
2004.06	Acquired KSD-6759 certification	
2007.01	Established the 2nd factory in Goesan	
2009.03	Established Eumseong 3rd Factory	
2010.02	Established the 4th factory in Jincheon	
2015.01	Construction of AL formwork & recycling line (Jincheon)	
2017.10	Constructed extrusion plant for large-size materials (Jincheon)	
2017.11	Installation of extruder line in Jincheon(4,500 ton 12inch by Samwoo)	
2020.03	Acquired IATF 16949 / ISO 14000 certification	
2020.06	Installation of extruder line in Jincheon(2,200 ton 7inch by SMS, Germany)	
2021.01	Selected as an automobile structural material mass production company (battery pack, seat rail)	

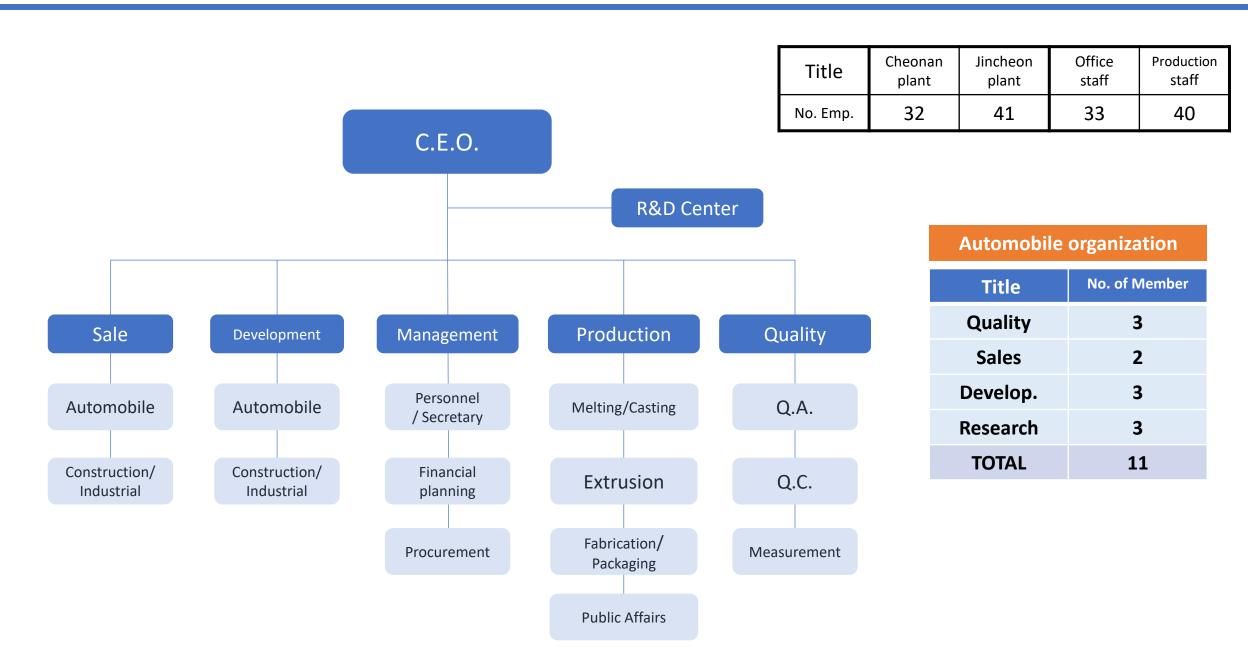
## **FACTORY STATUS**



Title	Melting & Casting Factory	Extrusion Factory
Location (Area)	118, Susin-ro, Susin-myeon, Dongnam-gu, Cheonan-si, Chungcheongnam-do (land: 14,500m², factory 6,600m²)	274-8, Jingwang-ro, Iwol-myeon, Jincheon-gun, Chungcheongbuk-do (land: 33,000m², factory 14,500m²)
Establish	Jul. 1999	Nov. 2017
Capacity	current) 36,000ton/year → 72,000ton/year (23'~)	current) 20,000ton/year → 32,000ton/year (22'~)
Factory View		

## ORGANIZATION CHART



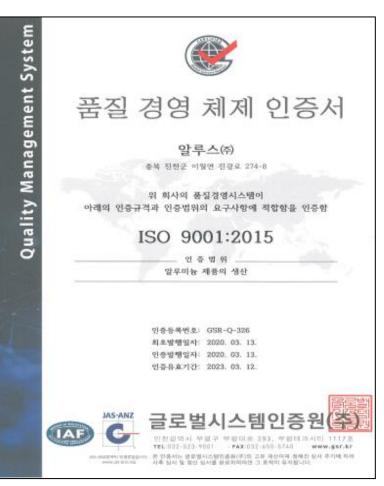


### CERTIFICATION STATUS



Established a quality system for customer quality satisfaction by acquiring the quality management system certificate required for the automobile business











New melting & casting facilities for technological prowess, and new 2 extruder lines for expand of automobile parts business

Melting & **Casting Line** (Choenan Plant)

- 2 melting furnaces(25t)
- **2 Casting Machines**
- \* New melting/casting line to be completed in Jincheon plant in 2023





**Extrusion Line** (Jincheon plant)

- 4,500 ton 12 inch extruder
- 2,200 ton 7 inch extruder
- \* Facility investment 2022'
- 2,200 ton 8 inch
- 1,800 ton 7 inch





#### **■ MELT CASTING PROCESS**



#### **❖** Production Process – Aluminum Casting

#### Melting



Cutgassing



component analysis non-destructive testing

Homogeniz ation



Melting(reflex furnace)





distribution compone



component analysis



Homogenization



Electronic stir



H<sub>2</sub> Analyzer 0.13cc/100g





Billet



UT Testing

PT Testing

#### < 2 melting furnaces(25t) in Cheonan Plant >

New melting/casting line to be completed in Jincheon plant in 2023 for the production of high-quality raw materials for automobiles parts

#### Aluminum alloy molten metal control technology

(Securing melting temp., molten metal pretreatment technology for each alloy)

#### Aluminum casting technology

(Optimization of casting / homogenization conditions for each alloy)



## PLAN OF NEW MELT CASTING LINE



For new melting and casting facility, we will benchmark the melting and casting facilities of advanced ALCOA company to bring technology of ALMAX for melting and refining facilities, and Wagstaff technology for casting



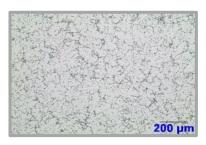


#### **❖** Production Process – Aluminum Extrusion

Billet heating Extrusion Inspection Heat treatment Inspection











Mechanical property test

Extrusion

Metallographic test(Macro)



Dimension measurement

Aging



Metallographic test



**Rockwell Hardness Test** 

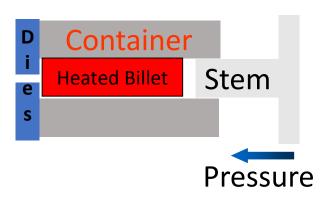
#### **EXTRUSION PROCESS OVERVIEW**

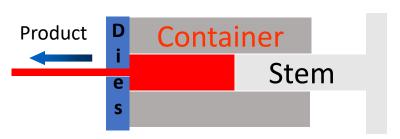


For the production of aluminum extruded parts for electric vehicles, we pursue customer satisfaction and secure competitiveness by stable production and quality assurance with advanced extrusion machines such as UBE(Japan) and SMS(Germany).



- •The direction in which the force is applied to the billet and the direction in which the product comes out are the same.
- Grain growth due to severe friction
- The stem enters the container and pushes the heated billet, causing a lot of friction between the container and the billet. Therefore, frictional heat is generated in the product, which affects the grain growth and causes irregular properties in the product properties.





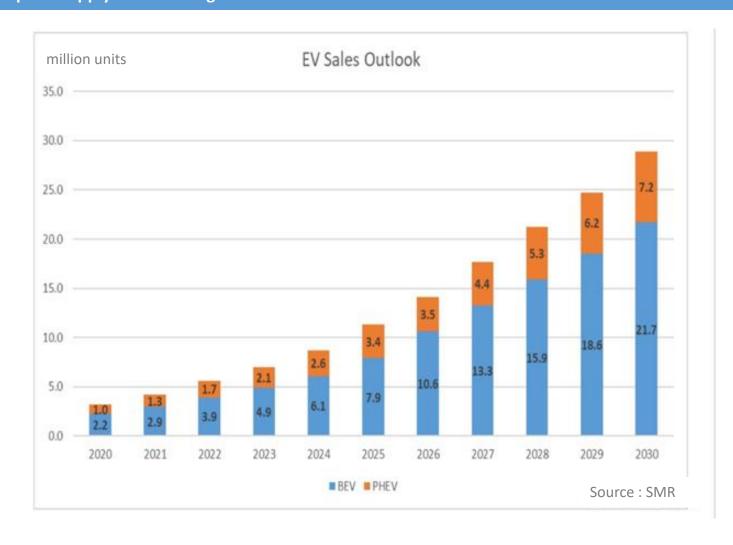


Stem pushes

#### GLOBAL ELECTRIC VEHICLE SALES FORECAST



The global sales forecast for electric vehicles will grow rapidly, 11 to 14 million units in 2025' and 29 million to 31 million units in 2030'. Hyundai Motor's electric vehicle domestic sales was about 280,000 units in 2021' Expected short of Aluminum parts supply due to a surge demand 1.7 million units in 2026'

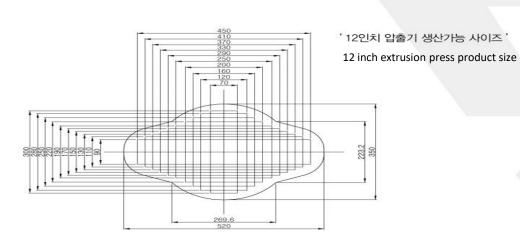


### **■ MAIN PRODUCTS**



Alus achieved quantitative growth by focusing on industrial and construction materials according to the boom of the domestic construction industry after its establishment. In line with the growing aluminum market in the Electric Vehicle era, we are promoting changes in the main market with high-quality automotive materials and parts.





Furniture Parts





**Construction Materials** 



가구용 압출재

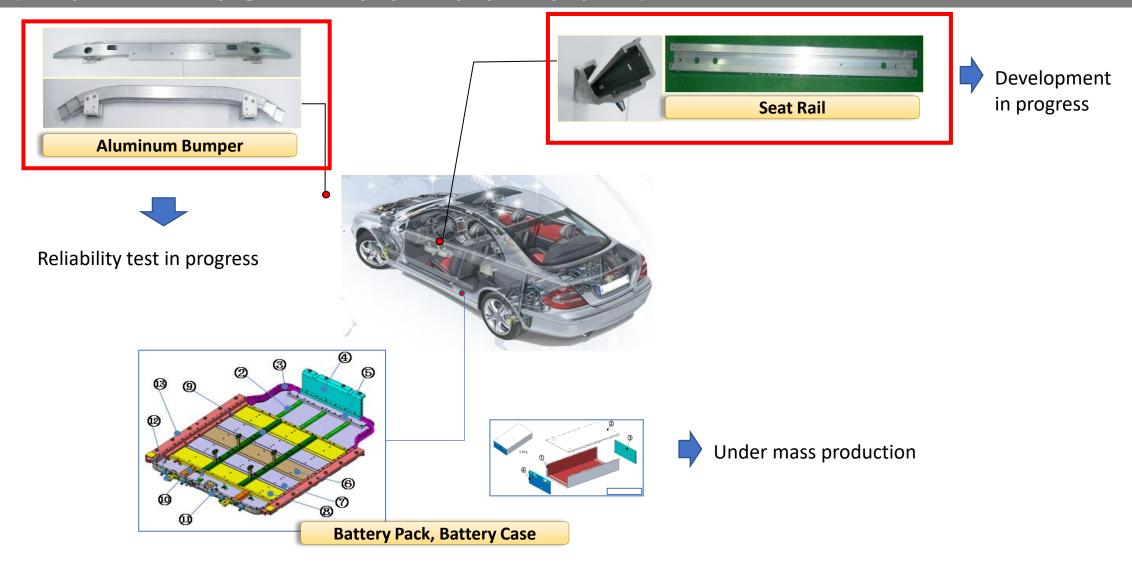




## AUTOMOBILE PRODUCTS



Electric Vehicle battery cases and parts are being mass-produced, and aluminum bumpers and seat rails are under development with the goal of mass-production in 2013 (development tasks are in progress with company H, company D, company S, etc.)



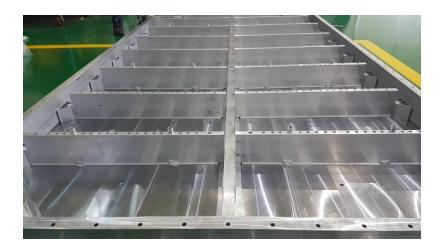
### STATUS OF CURRENT DEVELOPMENT



We secured the production capacity of automobile parts by securing various alloy technologies and realizing optimization of extrusion mass production process through R&D of alloys and extrusion of battery cases for electric vehicles in 2020'-2021'



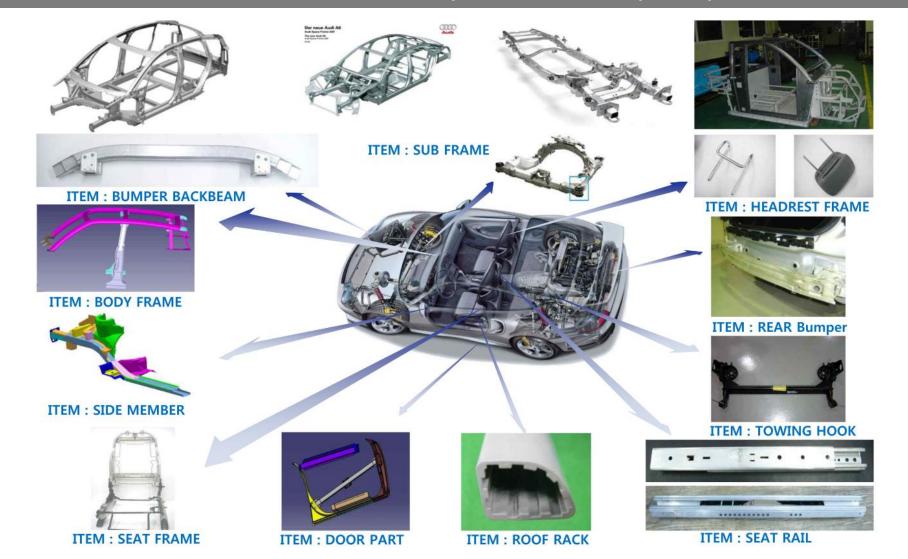




#### **■ STATUS AND PROSPECT OF AUTOMOBILE PARTS**



In order to achieve the carbon regulation and CO2 emission reduction target, the demand for weight reduction due to the rapid conversion of Electric Vehicle is predicted by Bloomberg and other forecasting agencies, even though aluminum costs about three times the cost of steel, but due to the weight reduction of 1/3, the demand for aluminum is expected to increase explosively.

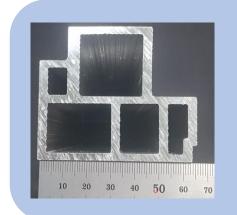


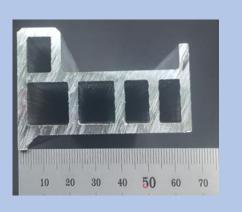
## PRODUCTS OF EV PARTS(ONGOING)

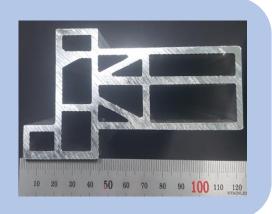


After producing high-strength alloys through self-melting and casting facilities, we are producing high-precision extrusion processing of major key parts such as electric vehicle battery pack cases and side seals, and secure competitiveness through continuous productivity and quality improvement.

Structural materials for electric vehicle battery packs



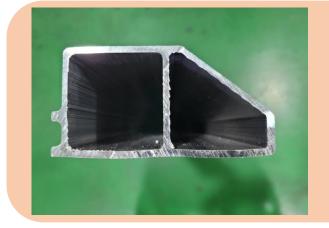




Side seal of electric vehicle



Bumper



Seat rail

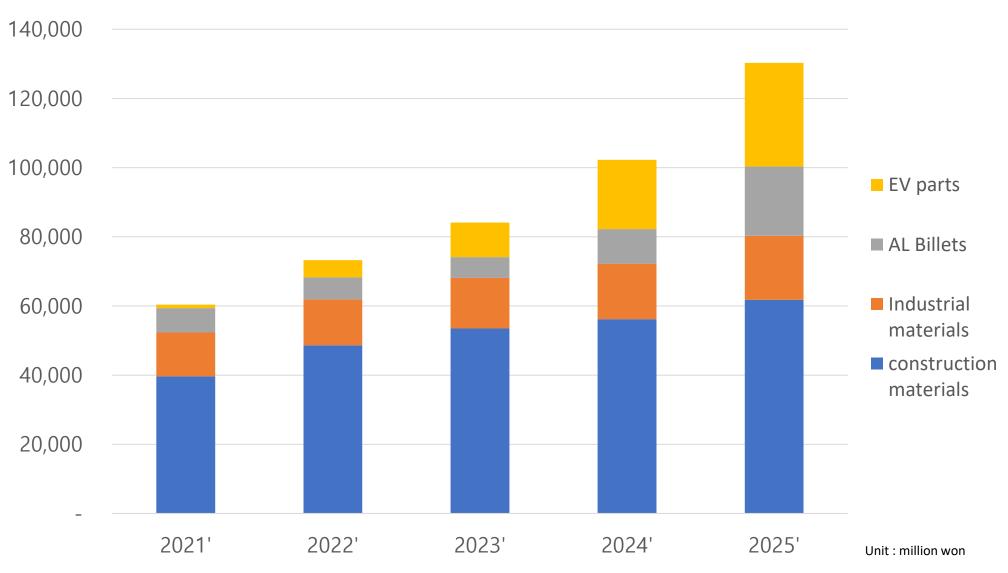


Battery module case









## **FACILITIES & INVESTMENT PLAN**



2022. 03~04.	Installation of 8-inch extrusion line	
2022. 05~06.	Installation of 7-inch extrusion line	
2022. 12. ~2023. 02.	Earthworks for new melting line	
2023. 03~07.	Factory(8,300 m²) construction and Pre-IPO	
2023. 10~12.	Installation of melting line	
2024. 01~04.	4. Listing on KOSDAQ	
2025.	Construct extrusion line in US	

